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&&'Cdh]c'),6K'Hcd'Gk]b['FY;Yfg]V`Y 44Luminia Veranda

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By experts, for experts

= h Ng 'Z U] f 'h c 'g U m 'k Y ' `] j Y 'U b X 'V f Y U h \ Y 'U `ia] b] ia 'Uh '5 `i '] hgˈj]hu`'fc`Y']b'h\Y'UYfcgdUWY']bXighfmž'hc']hg'fYaU1 _bck`UVcih`Uhca]W`biaVYf`%'"`AcfY`]adcfhUbh`mž`kYÑfY`\ a Y h U``hc' Wf Y U h Y'\] [\'d Y f Z c f a U b WY' U b X'gigh U] b U V`Y'k] b X o gifdUgg`h\Y`bYYXg`cZ`ZUVf]WUhcfg`UbX`]bghU``Yfg`UWfcg

From the production line to our Boasting slimmer sightlines and

ÇOYTEQKQÇYK±OYMZQOYO‡OGX□ EGOK9OGZOK9®GOMU9TMQYK±±M®G□

member of the AluK team is K±OKçOGTQ9kOTGO±ç49Y9kTY□

products are manufactured 9M9kOkTEkOY9uiY9KQ¢KG¢Y□

gM±±Og9I‡OO&UOG9IYOKQçM•G□ So whether commercial or

9GKçT9TMQK+zKqT±X‡K+∙OY9kK9kKYGOYTçOQ9TK+qMçOGQMG9GKçT9Th OQK=±Oç@Y9M@OYTEQOQETQOOG□XM®gKQ£OgMQ@OQ9M®GO&UOG9Y

and manufacture industryleading façade systems for

M‡OGKOKGY□

-T##OQY•GOO‡OGXØ#•iUGMÇ•g9 çO±T‡OGYUOOG±OYYUOGzMGqKQ**QQssell Yates**

KQÇMTEQK9®GOM9X±O□ **AluK Managing Director**

Why choose AluK aluminium systems?

of aluminium window and door design.

But why aluminium?

rKYGLg2KPBLg2KYKRI9gT95TG4IYKRBO)OGT,GBI

rK5IBY9KPTR-IRRMYKT95LY9BTR4TL9KB9T9OBHRBB

mGMYLKYB(OB-KLI9TGG)NBRYTKLGBT95BTY)KIL9YKTGG VQC9kK9YGOK##XR•Y9ZMGY9KG9OGYI

Design

Without compromising on Y9GOQE9kM•GKH•qTQT•qHTQcM+ and door systems are designed to offer your customers the QKGGM-OY9MzYTEk9+TQOYK++M-TQEO +TEEOGE#K≡TQEKQ¢UGM‡T¢TQE□ EGOK9OGETEK9TQ9M9kOTGkMgO

Our integrated systems are ÇOYTEQOÇZMGqK&TqTYTQEUGM⊞OY□ KQCUKG9YKYEO##KY9MOQY•GO fast fabrication and a wide range MzIQY9K##K9IMQMU9IMQYI

H\YfaU`'YZÚW]YbWm'

Our window and door systems MZZOGKEKGÇETQQTQEU‡K±®O□ performance for both double KQ¢9GTU#OE#K≡TQE□

4QzKg9EOEOGO9kOGY9gMqUKQXI 9MO†OGEKTQKQyGK9OcKHeqTQTeq double glazed window system in 9kOaKGC090

Performance

Each system includes water and KgM•Y9IgtKGGIOGYKQq•9I+IYOY9kOP•K+I9XKIGYOK+YKQctKGGIOGY□ latest manufacturing technologies KQç2OgkQTP•OY2MUGM‡TçO ±MQEØOGqUOKgOMzqTQç□

LkOXKHYMKK‡OIQ9OEGK9Oç drainage paths that allow water 9MUKYY9kGM • Ek9kOYXY9Oq

LkTY@Mg+TQOc=T9k9kOkTEk ensures they can tackle the O†OGgkKQETQE@GT9TYkg#TqK9O -T9kOKYO□

Colour

Access a large spectrum of contemporary and classic colour gkMTgOYKQcQTYkOY

We also offer a range of standard single and dual colour products from stock with our Colour+ offer

For full Colour+ details email info@aluk.co.uk

Window Energy Ratings (WERs)

YTQE9kOzKqT+TKGysYgK+O This means homeowners and architects can instantly see +kTgk±TQçM+Y9MgkMMYO□

Our aluminium window systems

Mr2YKHYMKzzOg9zK+GTgK9MGYI because in order to supply WER

KGOGK9OçzMG9kOTGOQOGEXOzgTOQMXqTK±KQçGOgMEQTYOçYgkOqO□ KggOYY9MK±±M.•GMr2qK9KYKYK†TQE□ This is to ensure that manufacturers gKQUGM‡O9kOXkK‡OKI•çT9Oç□

processes in place and that the GK9TQEY@TYU±KXO@KGOKgg•GK9O□ at aluk.co.uk yYXM•QO&UOg9EOKK‡OM•GM+Q□

EGM•UYgkOqOK9yH•iII

9kOq#K#•K##O9TqOKQçOzzMG9

For a more detailed look at the GK9TQEY@M=Q±MK@M**WER**:guide

UGMǕg9YKZK+GTgK9MGq•Y9RMTQKQLKTYUGM‡TQOYqOq+OGYZKY99GKgC

Security

We understand the importance of security to your g•Y9MqOGYEkK9YEkXK##M•GETQçM-KQçQMMGYXY9OqY□ are independently tested to ensure they not only meet g@GGOQ9YOg@GT9XGOE@#K9TMQYZMGQO##\$T#QYF#99kK9D 9kOXGOTQkOGOQ9#XFFGE#KGGOYTY9KQ99MM

dMY9MzM•GYXY9OqYKGOK+YMgOG9TOçtX\$yDD DOg•GOç£XpOYTEQKQçmqKGCOçKggGOçT9Oç

Service excellence

E(+BRKYBRNLOBLY3B)TKkGMsYIIMRKRTL9B5

architectural technicians and engineers are always on hand to offer guidance and support from design 9kGM•Ek9MIQY9K++K9IMQ□

VOKHYMKK†OKTEK#XO&UOGTOQgOçSGMROg9XMQY®#9KQ9YII K-EO9MKO-EU-T9kQOYTEQXXY9OqYO+Og9TMQ gMQY9G•g9TMQqO9KT+YKQqUGMROg9YUOgTgK9TMQY zMGMM.GMUOgTgMOg9MG

AluK Academy

&RTL9L9gLYT9IK2BR3B)YBRNLOBPB -RINL5BxRi4cmoYT95KiiG;i(

talks to hands-on guidance at our ygKçOqXxOQ9GO£OUGM‡TçOK□ wide range of training options to K##M•Gg•Y9MqOGY□

LMQcM.9gMGOYTqU±XOqKT±0 training.uk@aluk.com





Light commercial

Residential

Multi-Residential



Commercial

9

Tried, tested and trusted

From trusted favourites to the latest innovations, our comprehensive range of aluminium window and

Xccf gmghYag \Ug VYYb XYg][bYX UbX XYjY cdYX k]h\ ZUVf]WUhcfgž:]bghU``Yfg'UbX'\caYckbYfg']b'a]bX at every stage.

xMRK2BR4IRBBNBR)Y)YKB4 performance windows and 5BGLNBRYK2BTBYK2BKLOT++BTG enhanced security windows and exceptional build quality KQç@MMGYDkM®#ÇEOEMMQ□ ÇOQKQÇOÇ£X9kOTQÇ∙Y9GX□

VkTgkO‡OGYXY9OqXM•gkMMYO□ 49KHYMEMOYET9KM•9YKXTQE9KOX‡OCHO##EMGC@#MYO#XET9KXM•9MO

K₩₩£©OQ9OY9OçKQçgOG9TOç□ OQYEGOXMEKK#OKHH9KOIQZMGqK9IMQ

you require for successful to the latest standards and

KggGOçT9K9TMQY□ zK+GTgK9TMQKQçTQY9K++K9TMQ

y##9kO#K9OY9Y9G•g9•GK#9kOGqK#KQç□ LkOYOTQg±•çO\$yD@D□ Secured By Design and Qualicoat ₽ŢĠŔ₽₽₽₽ĸŶŢŴŎŶĸĠŎĸŢĸŢ₽ĸ₽₽ŎĸŶ□ zMGY9KG9OGYaM99MqOQ9TMQ4DwIYKgMqUGOkOQYI‡OY:•T9OMzxyp LKOXK#YMKM±çmdKGC□ oeDDUOgTgK9TMQYUOGzMGqKQgO

xOG9TgK9TMQYzMGEOQOGK#0 KQçOQ‡TGMQqOQ9K±qK9K□

5 @ K 5 M G ' I D ' H C ' H < 9 ' H 9 G H





















AluK window systems

: cf'cj Yf'h kc'XY WU XYg'kYÑj Y'VYYb'XYg] [b] b['i b] e aluminium window systems that exceed the performance ghUbXUfXg`YIdYWhYX`]b`acXYfb`Vi]`X]b[`XYg][b"

Manufactured to the highest Y9KQçKGçYM•GYXY9OqYKGO□ K†KT+K-+O**T**QąOU9kYMz**g**q🗆 qqKQçqqET9kKETçO gkMIgOMzgM±M•GYKQçQIYkOY□ tested and meet the most g•Y9MqOGY@OYTGOET9k9kO UOGzMGqKQgOЕK±T9XKQç□ **₽**

yQO&9OQYT‡OGKQEOMz□ gMqU±OqOQ9KGX99TQEYTY çOYTEQEkO9kOGgMqqOGgTK± O‡OGX9kTQEYMT9EMOYET9kM•9□ saying that all our aluminium window systems are rigorously Y9GTQEOQ9YOg•GT9XY9KQçKGçY□

We understand reputations are

They also meet the Secured by Design standard issued by the UK Association of Chief Police wzgOGYKIQçKiGOe2ryiGK9Oç K+YMK†KT+K++O9MOQY•GOO†OGXIMQ9kOEGOOQE•TçOI



We offer a wide range of windows frame options that cater for various applications such as interface depths cf 'VUm'Ub[Yg"

Equal leg frame options are We also understand that the ability to combine frame options K#KI#KF#OZGMagaga TYKqKRMG+OQO99M+M9k9kOgMY9U KQçqqMU9TMQYU KQ¢KUUOKGKQgO

Frame extenders are also Our frame options include deep K#KT#KF#OZMGM®GqqYXY9OqYD kOKÇUGM#OYZMGQGIgC±O‡OQ9YMKQÇZMGIqUGM‡OÇU‡K#®OY□

leg frames for accommodating hardware timber and heritage zMGM‡OGgMqTQEY9MQOqT±±TMQKQç□ gT##@O9KT#Y□



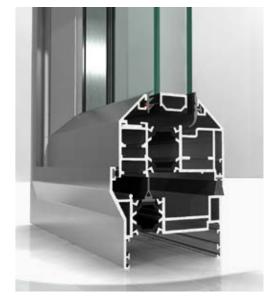
ENBR) FRIFBOKLY 5LHHBRB9KP2LO2LYP2) IMRY) YKB4Y TGGIPHIRJIK2L9KBR9TGT95B(KBR9TGgGT@L9gl\KLI9YI

We also offer glazing add-ons to suit heritage style KUU+TgK9TMQY□

8 9 G = ; B · : 9 5 H I F 9 G

- > From odd leg and equal leg 9MQOOUKOKQKQQZGKQOGO‡OGYOGYOGY UGMEOYKQQUKG9Y
- >□4Q9OGQK#KQ¢O&9OGQK# glazing options
- **>** SyllonOG910c

- ▶ #Q90EGK90çYXY90qYzMGqK&TqTYTQE
- **>**LLkGOOgkKq+OGUGM±OzMGqK&TqTYTQE□ Y9GOQE9kEkT+OgGTqUTQEKgkTO†OY UOGzOg9gMGQOGKYYOq+#XO‡OGX9TqO



Aesthetics

We offer a wide range of internal and external KOY9kO9IgY9X±OYxkKqzOGOçw‡M±MDP•KGO MG\$P99XHTQOMU9TMQYgKQGOKHHXqKCOKQXUGMROg9 **EMMCGMÇOGQMG9GKÇT9TMQK**ED

Our double beaded options allow for internal E⊞K≡TQEET9kM •99kO •YOMzq•qqX¢OQ9Y□

Openings

kGMsPL95IPYTRBTNTLGT,GBL9THMGGRT9gBIHI::B9L9g IHKLI9YHRI4IHB9L9KIIHB9IMKYL5B2M9gKIH 2M9g/IKKI42M9gT95KLGK/BHIRBKMR9KIXRB9O2 OTYB4B9K(B5GLg2KT954MGKLGLg2K





8 9 G = ; B · : 9 5 H I F 9 G

>CBRKLB5M95BRK2BwBOMRB5i)oBYLg9YO2B4B

- Tested to PAS 24
- Green guide rated A
- **▶**□4Q9OEGK9OçÇOOUKOKÇUGM±OYZMGOKYOMZ9GTgC±OţOQ9T±K
- **>**□UQTP•OUM+XKqTçO9kOGqK+tGOKCçOYTEQ9MTqUGM‡O□ thermal performance

OPTIONS

- types of applications
- **>** □SGMROg9IQMGUGMROg9M•9MU9IMQY
- ▶□4Q9OGQK##XMGO&9OGQK##XE#K≡Oç9MKggMqqMçK9O +M-KQckTEkGTYOUGMROg9Y

> s±K≡TQEqqqqq

- **▶**□y†KT+K++OTQK@KQEOM2YTQE+OMGÇ•K+gM+M•QKQç KQMçTYOçQTYkOY
- **>**□y†KT+K++OTQ9kOztM++M+TQBKOY9kO9Tg1\ekXkkozOGOç□ DP.KGOKQÇW†M+M
- **>**□y†KT+K+±OTQ9kOzM++M+TQEgMQE•GK9TMQY9MUk•QEYTÇOK•QE□ -M99Mqk. QEBOÇETEK9q. +9TETEK9KQçtGOQgkgKYOqOQ9
- > JytKT+K++OztMGnTzO9TgOtMgOYntL
- > Double beaded option allowing for internal glazing without 9kO•YOMzq•qqX‡OQ9Y
- > pOçTgK9Oç&TQEY9GKUYZMGOKYOMZTQY9K++K9TMQ
- **>**□pOYTEQOçET9kKT®GMEGMM‡O9MKggMqqMçK9OY9KQçKGç□ locking hardware







Chamfered



Square

SPECIFICATIONS

Performance and accreditation	Outward opening	
DNTGMB51M,GBgGT@L9g	y/4s	
DNTGMBKRL∓GBgGT@L9g□	y/4s	
yL95IPB9BRg)RTKL9gyEd□	B - C	
Green guide rating	A rated	
ygM•Y9TgtlOGzMGqKQgO ç e□	2-кк9Сфе	
yIG9TEk9QOYY S K	x#KYY £ K□	
VK9OG9TEk9QOYY\$K	x±KYY y£ K□	
VTQç⊞MKç\$K□	x#KYYr \$ K□	
Security	PAS 24	
GçtiKG9XgOG9TgK9TMQ	Q-mark	
Secured by design	Yes	
7 c b Ú í i f U h 1 c b a		

Opening	Open out
Top hung	✓
Side hung	~
Bottom hung	✓
Fixed light	~
Multi-light	✓
French casement	~

&I∺2M9g4T(PBLg2K□	£g
wL5B2M9g4T(PBLg2K	55 Kg
eM99Mqk•QE q K&±OTEk9□	ifikt(QEOY□
tT&Oç⊞TEk9qK&=OTEk9□	iffi
System features	

System features

Frame depth	qqKQç q q	
Dual colour option	✓	
Multi-point locking	✓	
Glazing options	4Q9OGQK#KQçO&9OGQK##OKç	
Glazing thickness	qqqq	
DTEk9#TQOtGKqO9MaOQ9□	qq	
DTEk9#TQOaOQ99Md•##TMQ□	qq	
DTEk9#TQOtT&OçnTEk9□	qq	
Aesthetics		
Bay	~	

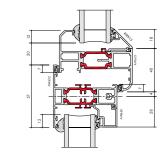
Chamfered

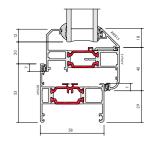
Square

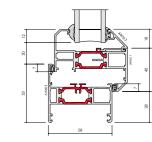
M±M‡w

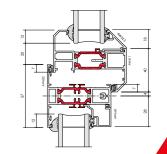
LMUD•QEGK&+OTEK9BKYOÇ®UMQD9OG+TQEDSLØMUK•QEØGTg9TMQY9KX DTçO1:•QEqK&+OTEk9BKYOç:•UMQDOg:•GTY9X+OD9OG+TQEDSD1MTçOk:•QEZGTg9TMQY9KX eM99Mqft.QEqK&=OTEk9BKYOç@UMQ82VdkTQEOY

CAD CROSS SECTIONS











58BW ST Heritage

H\Y'`cc_'cZ'ghYY`ž'h\Y'VYbYÚhg'cZ'U`ia]b]ia

A win-win for designers and homeowners alike.

xBTKMRL9gL95MYKR)GBT5L9g/MLG57MTGLK)IMRI¥w&E

aluminium windows are an ideal replacement for O&TY9TQEY9OO+ETQ¢M-Y

4QKççT9TMQ9MTgUGOYYT‡OkTEk9kOGgK#KQçKgM•Y9Tg□ UOGzMGqKQgO9kOqOYTEQK#YMGOU#TgK9OY9kOqTQTqK# YTEK9#TQOYKYYMgTK9OçET9KY9OO#ETQÇM-YEKT#Y9UGM‡TÇTQE□ Y.•UOGTMGUOGZMGqKQgOKQçYOg.•GT9XII



- > Tested to PAS 24
- Green guide rated A
- ▶□4Q9OEGK9OççOOUkOKçtJGM±OYzMGOKYOMz9GTgC±O□ †OQ9T+K9TMQ
- **>**□QTP•OUM+XKqTçO9kOGqK+tGOKCqOYTEQ9MTqUGM‡O□ thermal performance
- > Slim sightlines to match existing steel window
- **>**□4Q9OGQK++X+DKçOç**z**MGOKYOMz**E**+K=TQEMQkTEkGTYOUGMRC

OPTIONS

- **▶** aqMGaqzGKqOçOU9k9MKggMqqMçK9O□ ‡KGXTQE9XUOYMzKUU+TgK9TMQY
- >□4Q9OGQK##XMGO&9OGQK##XE#K≡Oc
- **>**□s±K≡TQE**acta**a
- > cytkT+K++OzMGnTzO9TqOtMqOYntl
- **>**□y‡KT±K±±OTQK©KQEOM±YTQE±OMGÇ®K±gM±M®G KQçKQMçTYOçQTYkOY
- **>**□y‡KT±K±OTQ9kOztV++M+TQEKOY9kO9TgYD9OUUOqtqEO□ Square and Putty Line
- **>**□y†KT±K+#OTQ9kOzM++M+TQE@MQE®GK9TMQY9MUk®QE□ YTÇOK•QE#M99Mqk•QE&OÇ#TEK9q•#9T#TEK9KQÇ French casement
- Double headed option allows for internal glazing +T9kM • 99kO • YOMzq • qqXtOQ9Y
- Accommodates standard hardware



Square



Putty Line



Stepped Edge

SPECIFICATIONS

Performance and accreditation	Outward opening	
DNTGMB51M,GBgGT@L9g□	y/4s	
DNTGMBKRL+GBgGT@L9g□	y/4s	
yL95IPB9BRg)RTKL9gyEd□	A - B	
Green guide rating	A rated	
ygM•Y9TgtlOGzMGqKQgOţe□	2-хк9Сфе	
yTG9TEk9QOYY\$K□	x#KYY £ K□	
VK9OG9TEk9QOYY\$K	x#KYY Ç ĞK□	
VTQç⊞MKç\$K□	x#KYYr \$ K□	
Security	PAS 24	
GçüKG9XgOG9TgK9TMQ	Q-mark	
Secured by design	Yes	
7 c b Ú [i f U h] c b g		

&I-2M9g4T(PBLg2K

DTEK9#TQOtGKqO9MaOQ9

DTEk9#TQOff&OçnTEk9

DTEk9#TQO@QQ99Md•##TMQ

Opening	Open out	
Top hung	~	
Side hung	~	
Bottom hung	~	
Fixed light	~	
Multi-light	~	
French casement	✓	

wL5B2M9g4T(PBLg2K	24 Kg	
eM99Mqk•QEqK&±OTEk9□	ifikI*QEOY□	
tT&Oç⊞TEk9qK&=OTEk9□	Œ	
System features		
Frame depth	q qKQç q q	
Dual colour option	~	
Multi-point locking	~	
Glazing options	4Q9OGQK±KQÇO&9OGQk	
Glazing thickness	adad	

Aestnetics	
Putty Line	✓
Stepped Edge	✓
Square	~

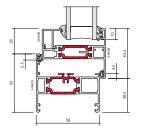
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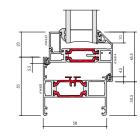
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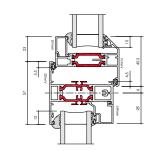
LMUD•QEGK&=OTEK9BKYOç®UMQGTGMD9KQçKGç9MUK•QEZGTg9TMQY9KX DTcOt*QEBK&+OTEK9BKYOc#UMQBTaMD9KQcKGcYITcOk*QEzGTa9TMQY9KX eM99Mqfi•QEqK&=OTEk9EKYOç®UMQ@2VdkTQEOY

CAD CROSS SECTIONS









58BW Tilt Before Turn

Offering exceptional child safety and gYUa`YggʻcdYfUh]cbžʻcifʻh]`h`VYZcfY`hifbʻ windows are an ever-popular choice for Vch\'ai`h]!fYg]XYbh]U`'UbX'`][\h'WcaaYfW]U' applications.

Made from high performance aluminium these sustainable systems are inherently strong and +TEk9+OTEk9tkOXGOK+YMKQT¢OK+YM+•9TMQzMGkTEkGTYO□ buildings where internal glazing and ease of cleaning KGOOYYOQ9TK#



SPECIFICATIONS

Glazing options

Glazing thickness DTEk9#TQOtGKqO9MaOQ9

Aesthetics

Contemporary

DTEk9#TQO@QQ99Md•##TMQ

DTEk9#TQOtT&OçnTEk9□

†OQ9T+K9TMQ

thermal performance

KQçKQMçTYOç**Q**TYkOY

eKXXMQ9OqUMGKGXKQçDP•KGO

9T+9+DzMGO9•GQYTÇOK•QEBOÇETEK9KQçq•+9TETEK9

Performance and accreditation Outward opening DNTGMB5IM,GBgGT@L9g DNTGMBKRL+GBgGT@L9g B - C yL95IPB9BRg)RTKL9gyEd Green guide rating ygM•Y9IgtIOGzMGqKQgOqe yTG9TEk9QOYYSK [VK9OG9TEk9QOYY\$K VTQc⊞MKc\$K□ Security GÇÜKG9XgOG9TgK9TMQ Secured by design 7 c b Ú [if U h] c b g Opening Tilt before turn Side hung Fixed light Multi-light Size limits &LGKJBHIRBKMR94T(PBLg2K wL5B2M9g4T(PBLg2K xL(B5GLg2K4T(PBLg2K System features Frame depth Dual colour option Multi-point locking

2-кк9Сфе
x#KYY £ K□
x#KYY y£K □
x#KYY r\$ K□
PAS 24
Q-mark
Yes
Open out
✓
✓
✓
✓
£g
£g
£g
49
ag .
adk@¢ad
-
-
qqKQçqq
ddk@cad
qqKQçqq
qqKQçqq 4Q9OGQK+KQçO&9OGQK+ qqqq
qqKQçqq 4Q9OGQK+KQçO&9OGQK+ qqqq
qqKQçqq 4Q9OGQK+KQçO&9OGQK+ qqq qq qq
qqKQçqq 4Q9OGQK+KQçO&9OGQK+ qqq qq qq

CAD CROSS SECTIONS

U#K#+OLGTUHOS#K=TQEMTQcM-YKGOGK#q*#K9Oç#YTQEr#Dw&KG9**rq**&qqDTçOk#QEQO&9 9M&Oc#TEk9ET9KUEMqi#YTQEWM*9OGzCKqOKQcW/EOQ9

\$GOOQ\$#TÇOZK9TQE#K#g*#K9Oç#YTQE#K0\$GOOQ\$#TÇO**G**K9TQEY#MG#MqOY9Tg#TQ¢M=Y\$M=ÇOG#MK9O¢##*qTQT*q= #TQ¢M=\$GM#O**d**Eq#M#\$#DE#K=O¢

DTÇOİL•QEĞK&EOTEK9ĞKYOÇEUMQMTQCKK•YIJI•9MST+M95OKGTQE

ygM•Y9TgSOGzMGqKQgOqetDY9OçeYTQEyVI**X**I•9OGzGKqOKQçyVtDQ9**T**qqygM•Y9TgriKqTQK9Oçs±KYYC LT+9BOzMGOL•GQGK&=OTEK9BKYOc@UMQWTQCKK•YvI•9M\$T+M9sOKGTQE



58BW Top Swing F Y j Y f g] V

Easy to clean and effortless to operate,

cif'YjYf!dcdi`Uf'hcd'gk]b['fYjYf

windows increase thermal performance,

improve safety and exceed modern

Vi]`X]b['XYg][b'dYfZcfaUbWY'ghUb)

= X Y U ` ` Z c f ` i g Y `] b ` \] [\ ! f] g Y `g h f i Wh i f Y g ž `h \
U b `] a d f Y g g] j Y ` %, \$ s ž ` U ` ` c k] b [` Wc a d `Y h Y `m `d
d U b Y ` W `Y U b] b [" ` H \ Y `g mg h Y a ` X c Y g ` b ch Y b W f c U
h \ Y `V i] ` X] b [ž ` U g `h \ Y `a Y W \ U b] g a ` f c k g h \ Y
sash to completely rotate on itself whilst remaining
M•9YIçO9kO⊞I+çIQEY9G•g9*GO□

8 9 G = ; B · : 9 5 H I F 9 G

- >
- > Tested to PAS 24
- Green guide rated A
- D=4Q90EGK90çÇOOUkOKÇUGMEOYZMGOKYOMZ9GTgC±0□ ‡OQ9T±K9TMQ
- >□QTP.OUM+XKqTçO9kOGqK+tGOKCÇOYTEQ9MTqUGM†O□ thermal performance
- ➤ TYG+OKQKPKUUOKGKQgO9MET‡OK9G•O□ contemporary aesthetic
- DOYTEQK##M÷Y9kO÷TQçM÷Y9M÷DUT†M9Oç÷T9kM•9□ intruding the internal building line

OPTIONS

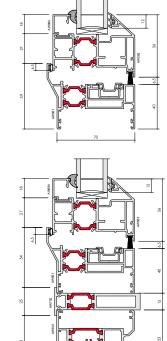
- **>**□s+K=TQE**bjobi**g
- ▶□ŢİKT#K#OĬQKŒKQEOMYĬQE+OMGÇ®K+@M+M®G KQċKQMċŢYOċQŢYkOY!
- TytkT+K++OTQ9kOzM++M+TQ1kOY9kO9TgYekXII

 Contemporary and Chamfered
- DOZENE PRO PORTO - **▶**□POÇT@K9OÇ&TQEY9GTUYZMGOKYOMZTQY9K±±K9TMQ
- >□f•++GKQEOMzg•Y9MqTYK++OkKGç-KGOK†KT+K++O

SPECIFICATIONS

Performance and accreditation	Outward opening	
DNTGMB5IM;GBgGT@L9g□	y/4s	
Green guide rating	A rated	
y TG9TEk9Q OYY \$ K□	x#KYY 6 K□	
VK9OG9TEk9QOYY \$ K	x#KYY y£ K□	
VTQç⊞MKç \$ K□	x#KYYY ß K□	
Security	PAS 24	
GçUKG9XgOG9IgK9IMQ	Q-mark	
Secured by design	Yes	
7 c b Ú [i f U h] c b g		
Opening	Open out	
Top swing	~	
Side swing	✓	
Fixed light	~	
Multi-light	y	
Size limits		
&I±YPL9g4T(PBLg2K□	£g	
wL5BYPL9g4T(PBLg2K□	45 Kg	
tT&Oç⊞TEk9qK&=OTEk9□	iff.	
System features		
Frame depth	qq	
Dual colour option	~	
Multi-point locking	·	
Glazing options	4Q9OGQK⊞	
Glazing thickness	qqqq	
D#TEk9#TQOtGKqO9MaOQ9□	qq	
DTEK9#TQO@OQ99Md@##TMQ=	161mm	
Aesthetics		
Вау	✓	
Contemporary	~	
Sauare		

CAD CROSS SECTIONS



Hcd'Gk]b['flaU|'kY][\hŁ'!'6UgYX'idcb'DB'|b]'Hcdgk]b[';YUf]b[G]XY'Gk]b['flaU|'kY][\hŁ'!'6UgYX'idcb'DB'|b]'G]XYgk]b[';YUf]b[



AluK door systems

Engineered to integrate seamlessly with our window system range, our aluminium door systems remain our most popular products and provide unrivalled safety, security and installation simplicity.

Each door system has its own 4QKçç19TMQ9MqOO9TQE9kOQOOçY

çTY9TQg9#MMCKQçzOO+MzzOGTQE□MzO†OGXKUU+TgK9TMQ9XUOM•G□

‡KGXTQE#O†O+YMzUOGzMGqKQgO□doors also support the current

UGM#O¢OU9kKQçE#K≡TQEKGOK□ industry trend for refurbishment

IM+O†OG±KT+OM • GĢOYTEQYQKXII

ÇTZZOGXM • ±+QÇM • GQK9OGTK+YKQçThis allows fabricators and installers

manufacturing processes are as
GO+TK++OKYO†OG±M • kK†OM • G□
E• KGKQ9OO¥MOKGMQOTQZKg9□

M†OGGOU+KgOQQQ9□

M†OGGOU+KgOQQQQ1

**MQGGY+KQOQQQQ1

**MQGGY+KQOQQQQ1

YUKGO9kOTGg•Y9MqOGY±KQ9TQ9kO□

qMY999TQE±KXUMYYT++O□

Luminia

58BD Flush **Entrance**

The NEW contemporary modern door g mg h Y a " ^ 5 j U] ` U V ` Y ^] b ^ j U f] Y h m ^ g`]a'g][\h`]bYg'UbX'Ûig\'UYgh



8 9 G = ; B · : 9 5 H I F 9 G · 5 B 8 · C D H = C B G

>□yggOU9Y**gap**qcM•F±OMG9GTU±OE#K≡TQE□

>□dK&‡OQ9±OTEk9**Q**E

>□dK&tGKqOtOTEk9**rg**q

Multi-point locking mechanism

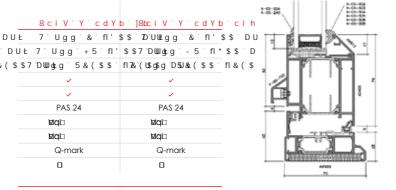
>□YfKT+K+±OTQYTQE+OKQqq×K+gM+M•G

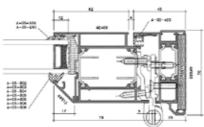
SPECIFICATIONS

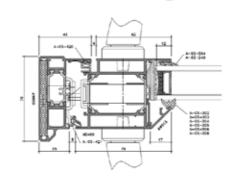
Performance and accreditation	Single open in	Single open out
5]fˈdYfaYUV]`]hmˈflDUŁ	7 ` U g g ' (' fl *	\$\$`7D`ULEgg`(`fl*
KUhYfˈh][\hbYggˈflDUŁ	7 ` U g g ' ' 5 ' fl 9	6\$\$7`DWLg <u>tg</u> +5 fl'
K]bX'fYg]ghUbWY'flDUŁ	7 ` U g g ` 5 ' ` fl %	&7\$`\$UgDgU'Ł59&(\$\$
Building regulations part L compliant	✓	✓
Building regulations part M compliant	✓	✓
Security	PAS 24	PAS 24
u¢K⊞•OçM•F±OE#K≡TQEŒMqC□	₫₫□	⊠di□
U¢K⊕•OØGTU±OE⊭K≡TQEŒMqC□ ²	Midi□	Mdi□
GÇUKG9XgOG9TgK9TMQ	Q-mark	Q-mark
p.GK:T±T9XrogK9OEMGXgXg±OY□		
System depth		
D9LKY444□	404	44
Design features		
Thermally broken	✓	✓
Low threshold	~	✓
Sightlines	119 mm	119 mm
Feature design - rounded contours lines	~	✓
Panel door	✓	✓
Hardware		
Multi point locking	✓	✓
Barrel hinges	✓	✓
Finishes		
Single colour	✓	✓
Dual colour	~	✓
Textured	~	✓
Anodised	~	✓
Maximum sizes & weights		
iT(L4M45IIRGBTHYL@B44□	(111	(II)
Maximum door leaf weight	ifi	iΕ
Maximum glazing thickness	q q	qq
Applications		
nBP[MLG5	✓	✓
Refurbishment		,

CAD CROSS SECTIONS

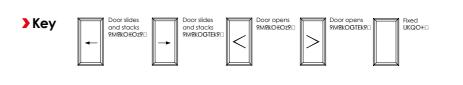
PAS 24



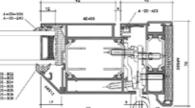




) , 6 8 · 7 C B : = ; I F 5 H = C B G









çM•F±OE+K=TQE+T9k+KGqOçEOD-TYYUKqOGqHKG□ y####DK9kOG9OY9@K9K9KCOQZGM@Dr@&KG9Mz&yDeKYO@ •UMQ9kOkTEkOY9tIOGzMGqTQEqMMGgMQE•GK9TMQ□ DM•QçTQY•+K9TMQ¢K+•OYKGO2+GOç•g9TMQ¢K+•OYKQ¢KGO+KYO¢ MQ9OY9YEYTQEKaM*Y9TaE#K=TQED S#OKYO¢TYT9KH•CgM@C9MgM=Q+MKçKH+B4dgMqUMQOQ9YKQçKypBOY□

58BD Entrance

formats, our stylish aluminium entrance Xccf 'gmghYa']g'gi]hUV`Y'Zcf 'Vch and medium-duty use.

oBYLg9B5PLK2YBOMRLK)T95B(L,LGLK)HRI9KIH4L95 O‡OGXĢMMGTQ9kOGKQEOTYK‡KT±K±±OTQYTQE±O KQççM•+±OgMQE•GK9TMQYqKCTQE9kOq TçOK+zMGK+qMY9KQXKUU+TgK9TMQ□

8 9 G = ; B · : 9 5 H I F 9 G

▶□CBRKLB5M95BRK2BWBOMRB5I)oBYLg9YO2B4B

- > Tested to PAS 24
- Multi-point locking mechanism
- Designed to incorporate standard and security hardware using the same prep detail
- >x+MKCTQEzOK9•GOgMQgOK+Y+MgCKQctiGO†OQ9Y any access to locking points

OPTIONS

- **>**□s#K≡T**QE**qqqqq
- **▶**□**qqMGqqz**GKqOçOU9k9MKggMqqMçK9O□ ‡KGXTQE9XUOYMzKUU+TgK9TMQY
- ➤ Low threshold option for Part M Building regulation
- **>**□y‡KT±K±#OTQKGKQEOM2YTQE+OMGÇ®K±gM±M®CKQÇ□ KQMçTYOçQTYkOY
- **▶**□Y‡KT±K±+OzMGQO+®T±qMGGOz®G-TYkqOQ9UGMROg9Y
- **>** LYTKT+K++OTQYTQE+OMG¢M•++O¢MMG¢MQE•GK9TMQ

SPECIFICATIONS

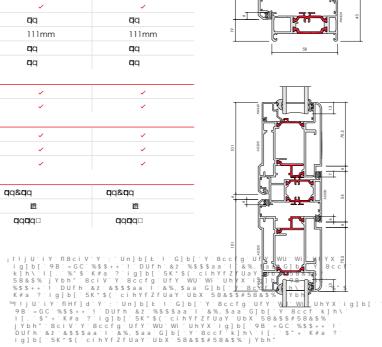
Maximum glazing thickness

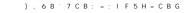
Performance & accreditations	Single open in	Single open out
Air permeability	x#KYY £ K□	x#KYY 6 K□
Water penetration	x#KYY y£ K□	x#KYY y£ K□
Wind resistance	x#KYY y£K □	x#KYYÿr \$ K□
Building regulations part L compliant	✓	✓
Building regulations part M compliant	~	✓
Building regulations part Q compliant	~	~
*U‡K#®OġM®₽±OĒ#K≡ĪQĒ□	⊠qi□	Mdi⊓
†U‡K⊞•OØGTU±OE⊭K≡TQE□	Mďai⊡	Mqi□
tigord	npd	npd
DqMCOmo	npd	npd
Security	PAS 24	PAS 24
GçtiKG9XgOG9TgK9TMQ	Q-mark	Q-mark
Secured by design	Yes	Yes
p.e.GK:I±T9XrogK9OEMGX	EX g+OY	EX G±OY

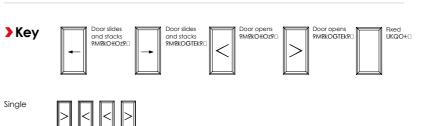
p-GR-II I MIUGN OLIMON	ang IOI	Mrg I O I
System depth		
D9LKY444□	4419544	44T954A
Design features		
Thermally broken	~	✓
Low threshold	✓	✓
Panel door	✓	✓
Feature design - rounded contours	✓	✓
DTEk9±TQO±OKç□	₫q	₫q
DTEk9#TQOxT##□	111mm	111mm
DTEk9#TQOWKq+□	₫q	₫q
DTEk9#TQOdOO9TQED9T#O	₫q	₫q
Hardware		
Multi-point locking	~	✓
Barrel hinges	✓	✓
Finishes		
Single colour	✓ ·	✓
Dual colour	✓	✓
Textured	~	✓
Maximum sizes and weights		
Maximum door leaf size	qq&qq	qq&qq
Maximum door leaf weight	ifi	Œ

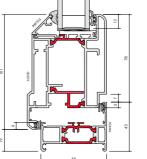
4419544	4419544	
EX g±OY	£Xg±OY	
Yes	Yes	
Q-mark	Q-mark	
PAS 24	PAS 24	
npd	npd	12 54
npd	npd	
ĭdqi□	Mdi□	
Miqi□	Mdi⊓	
✓	✓	
~	✓	101 DV
✓	✓	0000
KYY y£ K□	x#KYY y£ K□	
x#KYY y£ K□	x#KYY y£ K□	
x#KYY £ K□	x#KYY & K□	
8 c i V ` Y · c d	Ybː]8bciV`Y'cd	Y b · c i h

4419544	4419544
✓	✓
✓	✓
✓	✓
✓	✓
q q	ād
111mm	111mm
q q	qq
q q	ād
✓	✓
~	✓
✓	✓
✓	✓
~	✓
qq&qq	qq&qq
Œ	iff
qqqq□	qqqq□

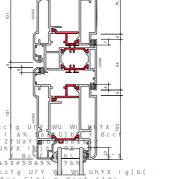








CAD CROSS SECTIONS



GT55 TB Commercial Entrance

H\Y'Cdh]c'; H))'h\YfaU``m'Vfc_Y
commercial door system provides the most
comprehensive PAS24 security for single,
XciV`Y'Xccf'UbX'ÚIYX'dUbY`"



8 9 G = ; B · : 9 5 H I F 9 G · 5 B 8 · C D H = C B G

- ▶ LkOqMY9gMqUGOkOQYI‡O\$yDKQçDepgOG9TOçYXY9Oq□ MQ9kOqKGC099MçKXUKQTgqOgkKQTgK+KQçO+Og9GM□ mechanical locking
- > yggOU9YqqqqqM•+±OMG9GTU±OE±K≡TQE□
- **>**□dK&@MMG#OKz@M®F#O**@**@&**@**@□
- **>**IdK&UKQO±£OTEk**9**0E
- **>**pm•⊧±Okg9TQEgOQ9GK±UT‡M9qmmGmUOQTQKQçm•9mU9TMQY

G 6 8 · 7 C B : = ; I F 5 H = C B G







Doorwi





Single & Doul Door with

е

Options	GT55 TB	GT55 TB Screening	GT55 NI	GT55 NI Screening
Double acting gOQ9GK±UT‡M9ÇMI	MG 🗸	-	~	-
Finishes				
Single colour	~	✓	~	✓
Dual colour	~	~	-	-
Textured	~	~	~	✓
Anodised	~	~	~	~

D 5 G ' & (' G 9 7 I F = H M ' F 5 H 9 8 ' @ C 7 ?

		SINGLE DOOR		8CI 6@9 '8CCF						
	AluK Part Ref	Relevant 7 c b Ú [i f l	h /Ņin:(kw) g	Min (h)	Max (w)	Max (h)	Min (w)	Min (h)	Max (w)	Max (h)
	Ck&RL4BO\$IIO3			-				-		
	6y p MGqK & KQTg			-				-		
	6ypmGqK&KQIgrD			-				-		
B6. '	6VDOGSIOO#d\$KQIQ						σM	19K1†KT+K-+O	ZMGpM•+±0	Эрммс
WfcddYX ffZcf g\cfhYf \Y] [\hgt. HYW\b] WU hc	1 AVDO CONTO DE PROPRIO DE LA CONTO DEL CONTO DE LA CONTO DEL CONTO DE LA CONTO DEL CONTO DE LA CONTO DE LA CONTO DEL CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DEL CONTO DEL CONTO DEL CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONTO DE LA CONTO DE LA CONTO DE LA CONTO DE LA CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONTO DEL CONT	ů.								

SPECIFICATIONS

	GT55 TB				GT55 NI							
Performance and accreditation	Single	8 c i	i V ⁻ Y		5 TB ening	Sing	gle	8 c	i V`Y		55 NI ening	
5] f ' d Y f a Y U V] '] h X#KYY∏ SK□ II D U	Ł X#KYY□ Ł SK□		Clo SK□	iss 4	x#KYY□ \$K□		x#KYY□ SK□		Clo S K	ass 4	
VK9OG9∏Ek9QOYY&K□	Class 1 A SK□	Class 1 A SK□		x#KYYr⊞ S K□		Class 1 A SK□		Class	Class 1A SK□		x#KYY© SK□	
VTQçGOYTY9KQgOSK□	x#KYY□ SK□	x#KN \$K□		Cla:	ss B4	x⊞Kï \$K□		x#K¹ \$K□		Clo £ K□	ass 5	
Security	Q-mark	Q-m	ark	Q-n	nark	Q-m	nark	Q-m	ark		-	
U‡K#•O¤M•=#OE#K#TQEU UEMq ² CB	™ q ²K	Md	² K	Md	² K	Md	² K	Md	² K	Md	2	
U‡K+•O9GTU+OE+K⊨TQE□ UEMQ ² CB	Maq ² K	Md	2K	Md	2K	Мd	² K	Md	² K	Md	2	
GÇUKG9XgOG9TgK9TMQ	Q-mark	Q-m	ark	Q-n	nark	Q-m	nark	Q-m	ark		-	
p®GK÷I±T9Xr©□ gK9OEMGXgXg±OY□					-			0			-	
System depth												
D9LKY444□	404	404		44		44		414		414		
Design features												
Thermally broken	~	~		,	/	-		-			-	
Low threshold	~	-			-			_		-		
yQ9TQEOG9GKU	~	/			-	~	,	_		-		
Sightlines	145 mm	q q		55 1	mm	144	mm	q q		55	mm	
Feature design - angular contours	~	~		,	/	•	,	-			~	
Mid-rail and lay bar	~	~		✓		-	· ·				/	
Panel door	~	~			-	-	,	~			-	
Hardware												
Multi point locking	~	-			-	-		-			-	
Single point locking	~	-			-	-		_			-	
Concealed hinges	~	_			-	-	,	_			-	
Barrel hinges	-	-			-	-		~			-	
Electro mechanical locking	~	_			-	-	•	-			-	
SKQTgO&T9gO†TgOYI	~	~			-		•	~			-	
Maximum sizes & weights												
Maximum door ±OKzYIT≡O q q□	8.0	810		810		810		810		8 □		
Maximum door leaf weight ^a	iŒ	iffi			-	Œ		ĬÐ			-	
Maximum glazing 9kTgCQOYYMTQE±OE±K≡T qq□	QE□ npd	np	d	6 -	12	6 -	12	6 -	12	6	- 12	
Maximum glazing 9kTgCQOYYÇM®±±O E#K≡TQEqq□		0		П		0		0		0		
Applications												
nBP;MLG5	~	~		,	/	~	,	~			~	
Refurbishment	✓	~			/	~	,	~			~	
tOK‡XgMqqOGgTK±	~	~		,	/	~	,	~			~	



= B : = B Sliding

= b Ú b] i a ' V f] b [g ' h c [Y h \ Y f '] b X c c f ' U living spaces in exquisite harmony.

xRBBIBL9gY±TOBYTRBORBTKB5K2T93YKIYKM99L9gG)□
YGL4YLg2KGL9BYK2TK,TK2BBNBR)YMRHTOBPLK29TKMRTGGLg2K□
D9L9KBRRM-KB5±T9IRT4LOGT95YOT-BY±RINL5BOI4±GBKB□
BYOT±LY4PLK2IMK9BB5IHBYOT±B□

y2LGBYBT4GBYYG)L9KBgRTKB5IIRKIOBLGL9ggGT@L9g RBBOKYK2BOGTRLK)IHK2IMg2KJB2L95BNBR)L9Y-LRB5 5BYLg95BOLYLI9



8 9 G = ; B · : 9 5 H I F 9 G

- Sliding door
- Fully concealed outer-frame
- 21mm central interlock
- One or more opening panels with large width çTqOQYTMQYEU9MqqWKQçkOTEk9□ çTqOQYTMQYEU9Mqq□

OPTIONS

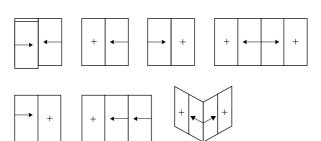
- **>**□y‡KT+K+#OTQ@M•+#OMG9@TU#O9@KgC
- >□s#K=TQEMU9TMQYMzqqqqq
- Floating corner post option for larger opening space
- DTQE#OgM#M®GK#KT#K##OKYY9KQ¢KG¢
- **>**□y‡KT±K±±OTQK©KQEOM⁄gMQE®GK9TMQY
- > □pM•++OMG9GTU+OE#K=TQEYM+•9TMQYK‡KT+K++O on the same outer-frame

SPECIFICATIONS

DP\$TGMBalM,GBpGT@L9g□	y/4s 1
DPSTGMB&RL∓GBpGT@L9g□	yx4s ∃
Air Tightness	x#KYY \$ K□
Water Tightness	x# KYYy6K □
Wind Load	x#KYYx \$ K ₽U9MQ qk□
Size limits	
Max Sash Weight	Œ
Max Sash Dimension	qq⊞qqk□
System features	
Dual colour option	~
Multi-point locking	~

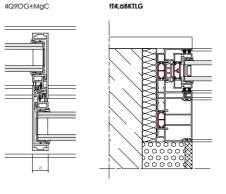
= B : = B = I A · 7 C B : = ; I F 5 H = C B G

&2B5LTgRT4YY2IPB52BRBLGGMYKRTKBYI4BIHK2BOI9gMRTKLI9Y
TO2LBNT;GBPLK2kGMsYr99LM4Y)YKB4

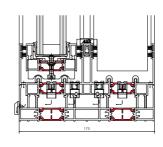


OIR9BREIYK

CAD CROSS SECTIONS









Luminia

SC156 Lift & Slide

A premium sliding door with slim g] [\ h `] b Y g ž ` U j U] ` U V ` Y `] b ` U ` j U f] Y Wc b Ú [i f U h] c b g ` i g] b [` g] b [` Y ` U b X X X track systems.

&2BwclHHBRY2Lg2GBNBGYIH-BRHIR4T9OBHRI4 K2BR4TGDNTGMBYIHy4sKRL-GBgGT@B5KIYM-BRLIR PTKBRKLg2K9BYYI9K2B4TR3BKmTT95PLK2-T9BG PBLg2KYIHM-Klsg

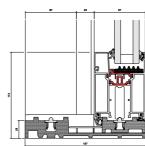
Smooth operation is guaranteed through the use Mz9kOkTEkOY9P.•K+T9X99TQEY

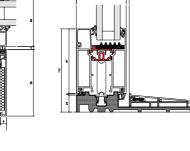
SPECIFICATIONS

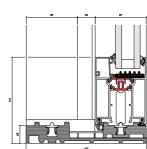
Performance and accreditation		\$C156
DNTGMBalM;GBpGT@L9gDgp4	²idMQM2KT±□	Mqi
u‡K±•OtGTU±Os±K≡TQEŒMq 2i	dMQM2KT±□	Mdp
u‡K±∙OpM•±±Os±K≡TQE uEM q	²i p • K ±2K T±□	Mdp
U¢K±®OEGTU±Os±K≡TQEŒMQ ²i	p• K+2KT+□	Mqi□
ygM•Y9Tg\$OGzMGqKQgO ç e□		2-x9x9G p e
yTGLTEk9QOYY&KII		x#KYY \$ K□
VK9OGLTEK9QOYY\$K🗆		x#KYY r\$ K□
VTQç#MKç \$ K¤		x\$K□
7cbÚ[ifUh]cb′/°ZfUa	Υ	
Opening		Lift & slide
dMQMGKI± q q□		~
p•K±GKT± q q□		✓
Size limits		
T(NB9KPBLg2K□		8g
iT(HRT4B2BLg2K□		44
System features		
Sightlines		95mm
Dual Colour Option		✓
Multi-point locking		✓
Glazing options		4Q9OGQK⊞
Glazing thickness		qqqq
Threshold		āq

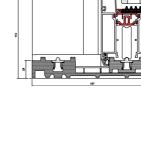
 SC156SLIM
Miqi□
Mgi□
Miqi□
Miqi□
2-х9х9Сфе
x#KYY \$ K□
x ±KYYr\$K □
xãK□
Lift & slide
✓
✓
8ig
44
qq
✓
✓
4Q9OGQK⊞
qqqq
qq

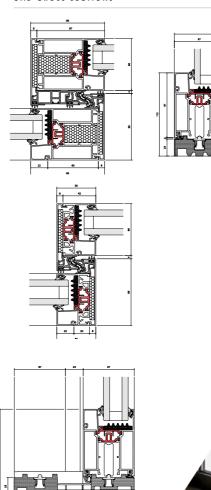
CAD CROSS SECTIONS











G 7 %) * · fl @ = : H · / · G @ = 8 9 Ł · 7 C B : = ; I F 5 H = C B G

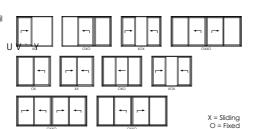
>□kOOB-KY44445IM,GBIRKRL+GBgGT@L9g

- **>**□iT(**Bg**+T9BGPBLg2K
- D IPK2RBY2IG5IH44
- Exceptional AWW ratings

8 9 G = ; B : : 9 5 H I F 9 G

OPTIONS

-) G`]aaYf'g][\h`]bY'cZ')\$aa'UjU]`U
- Y A i `h]d`Y'g`]X]b['WcbÚ[ifUh]DuqlRail
- Mono or Dual rail options
- **>**□ytKT±K±±OTQYTQE±OKQcc±K±gM±M±G□
- □ KQXM9kOG2ynK#YMK†KT+K++O
- Range of hardware and security features



Door slides and slacks to the #O29□ Door slides ond slacks to the GTEK9□

Note: npd = No performance declared, image used for illustration purpose only mGBTYBNLYLKPPPTGM3OIM3KI5IP9GIT5TGGiriOI4-I9B9KYT95ckoGBY

BSC94 Lift & Slide

For those looking for effortless operation,

look no further than our premium lift and

g`]XY'Xccf"'=hg'j]hU`'ghUh]gh]W

to ignore.

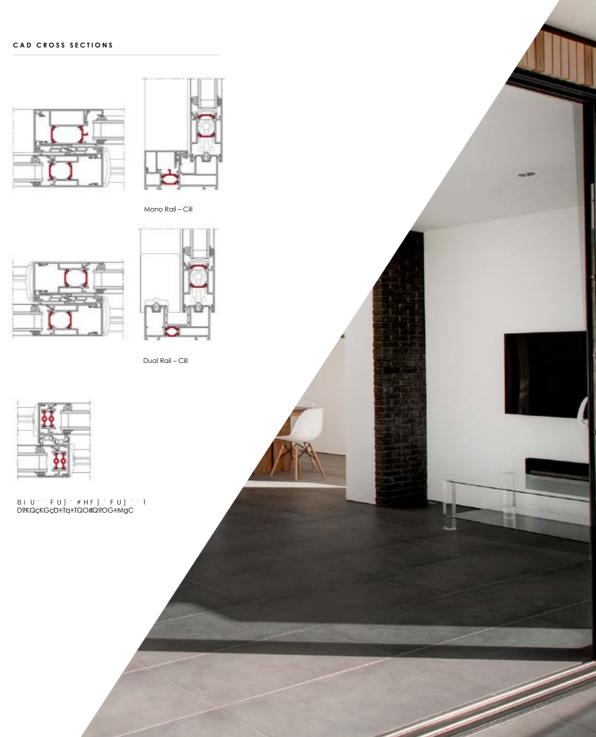
&2BR4TGDSTGMBYIHy4sKRL+GBgGT@B5mT9BG
PBLg2KYIHM-KlsgwLg2KGL9BYTYGLKKGBTY444

8.2BGLYKgiBYI9kY5IK2BjB9BKYL9OGM5L9g4MGKL±GB□
OI9gMRTKLI9YT95TPL5BO2ILOBIHOIGIMR9LY2BY□

SPECIFICATIONS

Performance and accreditation	BSC94
DNTGMB5IM,GBgGT@L9gDgV4 2iqMQMGKIT±	Mqi□
U‡K±®O9GTU±OE±K≡TQEŒEMq ²iqMQMGKT±□	Mqi□
u‡K+•OġM•++OĒ#K≡TQĒŒMġ ²iġ•K+GKT+□	Mqi□
U‡K±•O9GTU±OE⊭K≡TQEŒMq ²i₫•K±GKT±□	Mqi□
Green guide rating	C rated
ygM•Y9IgtiOGzMGqKQgO ç e□	npd
yTG9TEk9QOYY&K□	x#KYY \$ K□
VK9OG9TEk9QOYY\$K□	x#KYY y£ K□
VTQÇ⊞MKÇ \$ K□	x £K □
7 c b Ú [i f U h] c b ` / ` Z f U a Y	
Opening	Lift & slide
dMQMGKI± q q□	✓
p•K±GKI± q q□	✓
Size limits	
iT(NB9KPBLg2K□	8g
iT(HRT4B2BLg2K□	404
System features	
Dual colour option	✓
Multi-point locking	~
Glazing options	4Q9OGQK#
Glazing thickness	qqqq
Sightlines	āq

BSC94SLIM	
×	
×	
Mdi⊐	
Midi□	
C rated	
npd	
x#KYY \$ K□	
x#KYY y£ K□	
xSK□	
Lift & slide	
×	
✓	
8g	
404	
√	
✓	
4Q9OGQK⊞	
qqqq	
45mm	



8 9 G = ; B · : 9 5 H I F 9 G

- **>**□kOOB-KY**4#44**5IM,GBgGT@L9g
- >□iT(8g:T9BGPBLg2K5IM;GB;lgB)□

OPTIONS

- **>**□kNTLGT,GBTYf9GL9BwGL5L9g
- **>**□wGL44BRYLg2KGL9BIH44TNTLGT,GB
- >□iMGKL±GBYGL5L9gOl9gMRTKLI9Y
- Mono or Dual rail options
- **>**□y‡KT±K±±O**TQYTQE**±CKQqç•K+**g**M±M•G
- □ yQMçTYOqQTYkOYK#YMK†KT#K+#O
- Range of hardware and security features

6 G 7 - ('fl @ = : H ' / 'G @ = 8 9 Ł '7 C B : = ; I F 5 H = C B G

> Key

| Door | Slicles | Ond | Slocks | Ond | Slocks | Ond | One | Opens to the | OTER/PI
| To the | OTER/PI
| Door | Opens to the | OTER/PI
| Slicks | Opens to the | OTER/PI
| Slicks | Opens to the | OTER/PI
| Slicks | Opens to the | OTER/PI
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| S



Note: npd = No performance declared mGBTYBNLYLKPPPTGM3OIM3KI5IP9GIT5TGG:riOI4-19B9KYT95ckoGBY

BSC94 In-line Sliding

stunning design, our sliding aluminium door systems provide a versatile solution for any architectural project.

iT9MHTOKMRB5KIK2B2Lg2BYKDsYKT95TR5Y 9kTYq•+9TgMQE•GK9TMQTQ+TQOYXY9OqMzzOGY outstanding thermal performance and

K#TÇOGKQEOMzg•Y9MqTYK+#OMU9TMQY□

8 9 G = ; B · : 9 5 H I F 9 G

- Anti bi-metal polyamide strip to allow □ zMG‡KGXTQEO&UKQYTMQGK9OY

OPTIONS

- **>**□y†KT+K++OKYnTz9D+T¢O
- D+TggOGYTEk9+TQOMz@gKtKT+K++O
- **>**□d•#9TU#OY#TÇTQEgMQE•GK9TMQY
- **>**□dmQmp•K#mGlGlGkl#mu9lmQY
- **>**□y‡KT±K±±O**TQYTQE**±OKQçç•K±**g**M±M•G
- □ yQMçTYOçQTYkOYK#YMK‡KT+K+#O
- Range of hardware and security features

SPECIFICATIONS

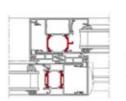
Sightlines

erformance and accreditation	BSC94	BSC94SLIM
NTGMB5IM;GBgGT@L9gDgy# 2'IqMQMGKT±	Mdị□	×
K±•O9GTU±OE±K≡TQE0EMq ²qMQMGKT±□	Mqi□	×
K±•OĢM•⊧±OĒ⊭K≡ĪQĒŒĒMQ ²iĢ•K±2Kα□	⊠qi□	⊠qi□
K+•O9GTU+OE+K≡TQEUEMq ²iç∙K+2KT+□	Mqi□	Mqi□
reen guide rating	C rated	Crated
M•Y9IgtiOGzMGqKQgOţe□	2-жж9Сфе□	npd
G9TEK9QOYY&KD	x#KYY & K□	x#KYY £ K□
C9OG9TEk9QOYY\$KII	x#KYY y£ K□	x#KYY ÿ\$ K□
QçнмК ç\$ Кп	хбК□	x£K□
curity	PAS 24	×
cbÚ[ifUh]cb`/`ZfUaY		
pening	4Q#TQOY#TÇTQE	4Q#IQOY#IÇIQE
MQMGKT# q q□	✓	×
K±GKT± q q□	→	~
STGKT± q q□	✓	~
ze limits		
NB9KPBLg2K□	8g	\$ig
ax frame height+	qq	qq
ax frame height with security features	qq	×
stem features		
ual colour option	→	~
ulti-point locking	✓	~
azing options	4Q9OGQK±	4Q9OGQK⊞
azing thickness	gaga	gggg

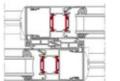
6 G 7 - ('fl = B ! @ = B 9 Ł '7 C B : = ; I F 5 H = C B G

➤Key	Door slides and stacks to the HOZ9□ Door opens to the GTEK9□
Mono Rail	
Dual Rail	
Tri Rail	
	e e -> ->

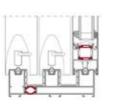
CAD CROSS SECTIONS















D9KQçKGçD+Tq+TQO#Q9OG+MgC



Luminia

F82 **Bi-fold**

5 WcbhYadcfUfmž ghm`]g\ V]!Zc`X]b

With thinner sightlines and interlock of 122mm that provide larger glazing panels without compromising on performance.

rKTGYIIHHBRYeoOI4-TOKYGL4YKTL9GBYYYKBBGRIGGBRYTY YKT95TR5TGGIPL9gHIRTY4IIK2BR4INB4B9KP2B9 I-B9L9gT95OGIYL9gk95PLK2K2BRB5BYLg9IHK2B •YKUMUM •9KKQç±OzMGqKQçz•Qg9TMQUOGzOg9±X ±MGCTQkKGqMQX□



8 9 G = ; B · : 9 5 H I F 9 G

- DdB5BYLg9B5MY2+I+IMK2T95GB
- D9L7MBKRTHQ5IIR
- > HD compact rollers as standard
- 4 stainless slim steel rollers
- **>**□eM9kzGKqOKQçgT##YTEk9#TQOYMz**q**q□
- **>**□y##gMQE•GK9TMQYKftKT+K+#OMUOQTQKQçMUOQM•9

OPTIONS

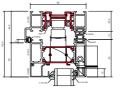
- Chamfered and square bead options
- > s+K=TQEgogg
- **▶**□y‡KT±K+#OTQKGKQEOMMMUOQTQEgMQE®GK9TMQY
- **>** UZYKT+K+FOTOKOKQEOMYTQE+OMGÇ₽K+GM+M•CKQ¢KQMÇTYO¢QTYKOY
- > Y##gMQE•GK9IMQYK#KI#K#OMUOQIQKQ¢MUOQM•9
- Chamfered and square based options

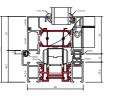
SPECIFICATIONS

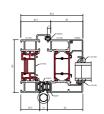
Glazing thickness

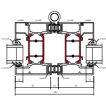
Performance and accreditation	F82	F82 HI	
°u‡K±•O¤M•-±OE⊭K=TQE□	⊠qi□	Mqi□	
†U‡K±∙O9GTU±OE⊭K≡TQE□	⊠di□	□ipM	
yTG9TEk9QOYY\$K□ Y9KQ¢KG¢9kGOYkM±¢□	osp 2 0y9tqew•qod	o\$p\$OY9IQEW.•QO□	
VK9OG9TEk9QOYY\$K□ Y9KQ¢KG¢9kGOYkM#¢□	oSp2OY9TQEW•QOE	oSp9OY9IQEW•QOO	
VTQç⊞MKç\$K□	osp90y9tqew•qod	o\$p \$ OY9IQEW•QO□	
Security	o\$p\$OY9TQEW•QO□	o\$p®OY9TQEW•QO□	
GÇUKG9XgOG9TgK9TMQ	oSp9OY9TQEW•QOD	oSp 2 OY9TQEW•QO□	
Secured by design	osp90y9tQEW•QOD	o\$p\$OY9TQEW.■QO□	
7 c b Ú [i f U h] c b g			
Opening	Open in and open out	Open in and open out	
	<u> </u>	✓	
	→	✓	
	~	✓	
	✓	~	
4-2-2	~	→	
	~	~	
	~		
	✓		
5-4-1	~		
П	~	→	
	~	→	
6-4-2	~	→	
6-5-1	~	→	
П	~		
	<u> </u>	✓	
	<u> </u>	✓	
	<u> </u>	*	
Design features			
iT(NB9KPBLg2K	sg	£g	
wLg2KGL9BeBT5□	44	44	
wLg2KGL9BclGG	44	44	
wLg2KGL9BfT4,	44	44	
wLg2KGL9BiBBKL9gwKLGB	122 mm	122 mm	
Maximum leaf height	qq	qq	
System features			
Frame depth	qq	qq	
Dual colour option	→	✓	
Multi-point locking	✓	·	
Glazing options	4Q9OGQK##DKç	4Q9OGQK±±OKç	
Claring thickness		BOBO	

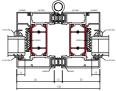
CAD CROSS SECTIONS











: , & · 7 C B : = ; I F 5 H = C B G

Key	Door slides and stacks and stacks 9M9KO±Oz9□ Door opens 9M9KO±Oz9□ Door opens 9M9KO±OtEk9□ PMEKOGTEk9□ Door opens 9M9KOGTEk9□ PMEKOGTEk9□ Door opens 9M9KOGTEk9□ Door opens 9M9KOGTEk9□ Door opens 9M9KOGTEk9□ Door opens 9M9KOGTEk9□ O]
Pane	Three Pane + + + -	
r Pane	<	
OSKQO		7 7050
Pane		A CAMPA
	>	1000
‡OQ\$KQC		100
	>	1
	<	
	<>	
		ALCO TO THE

ggBMMG=T9kuEMgi#YTQE\$D M. 9OGZGKQOKQÇSEOQ9DTQEHOKQÇ

pM*-+OpMMGfK+*OTYgK+g*+K9Oç*YTQErb#Dw KG9Bg&ggpM*-+OpMMG ÷T9kuEMqi±YTQESM •9OGzGKqO□ KQçS£OQ9□



BSF70 Bi-fold

5b']bhY``][Ybh'WcaV]bUh]cb'cZ'Zcf

function, our highly versatile and marketleading Bi-fold sliding door system gives you maximum control over the style and operation of the doors.

Multiple panels can be added to accommodate the çOYTEQYUOgTgK9TMQYMzXM•G+3T+çTQE+T9k9kOMU9TMQ 9MMUOQTQMGM•9KYGOP•TGOÇ□

LKOYXY9OaK+YM+MKY9YKPQTP+OPYK+TQOUMUM+9= kKQç±09kK9K++M=YzMGYP•KGOEYkY9KgCTQE UKQO±Y±kOQ¢MMGYKGOz•±±XMUOQ□



8 9 G = ; B · : 9 5 H I F 9 G

- **▶** CBRKLB5M95BRK2BwBOMRB5I)oBYLg9YO2B4B
- > Tested to PAS 24
- DUQTP.OUMUM.9kKQç+O9kK9K++M-YzMGqK&Tq.qqMMG opening and panels to stack square
- > Four stainless style rollers to ensure smooth and consistent operation

OPTIONS

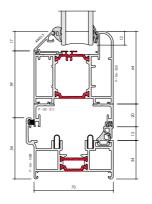
- Chamfered and square bead options
- **>**□s#K≡TQE**aqa**a
- **▶**□y‡KT+K+#OTQKGKQEOMMUOQTQEgMQE•GK9TMQY
-) DYTKT+K-HO-T9kkOK†XÇP9XGM++OGYEDTIP
- **▶** JY‡KT±K+#OT©K©KQEOMYTQE+OMGÇ®K+gM+M®CKQ¢KQMÇTYO¢©TYKOY
- Low threshold 15mm step height
- **>**□y##gMQE•GK9TMQYK†KT+K++OMUOQTQKQ¢MUOQM•9
- Chamfered and square based options
- > Shootbolts top and bottom of the interlock for enhanced security
- ▶ Dedicated bottom bogey guide for consistent operation and enhanced security
- Double track threshold allowing greater stability

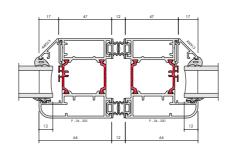
SPECIFICATIONS

Glazing thickness

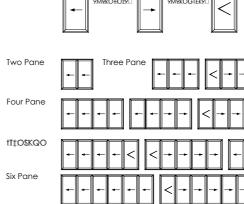
Performance and accreditation	BSF70	BSF70 HD		
*u‡K±•O¢M•⊧±OE⊭K≡TQE□	Mdi□	Mqi⊐		
†u‡K±∙O9GTU±OE⊭K≡TQE□	Mai⊡	Mdị⊓		
yīg9īek9Qoyyāk= Y9kQçkgç9kgoykm#ç=	x#KYY 6 K□	o\$p		
VK9OG9TEk9QOYY\$K□ Y9KQ¢KG¢9kGOYkM±¢□	x#KYY ₽ħ K□	oSp		
VTQç⊞MKç\$K□	x#KYY ÿr£K □	oSp		
Security	PAS 24	q\$p		
GÇÜKG9XgOG9TgK9TMQ	Q-mark	o\$p		
Secured by design	Yes	oSp		
7 c b Ú [i f U h] c b g				
Opening	Open in and open out	Open in and open out		
	✓	✓		
	✓	✓		
	✓	~		
П	~			
4-2-2	✓			
	✓	~		
	✓			
	✓	·		
5-4-1	✓			
	✓	~		
	✓	✓		
6-4-2	✓	→		
6-5-1	✓			
	✓	~		
	✓	✓		
0	✓			
	✓			
Design features				
iT(NB9KPBLg2K		£g		
wLg2KGL9BeBT5□	44	44		
wLg2KGL9BaLGG	44	44		
wLg2KGL9BfT4,	404	44		
wLg2KGL9BiBBKL9gwKLGB	44	44		
Maximum leaf height	gq	q q		
System features				
Frame depth	qq	qq		
Dual colour option				
Multi-point locking				
Glazing options	4Q9OGQK±£DKç	4Q9OGQK+±DKç		
Clasing thickness	PARA	PARA		

CAD CROSS SECTIONS





6 G: + \$ ' 7 C B: = ; I F 5 H = C B G



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DO‡OQSK

SKG9Dq&DqDMMGET9kUEMQIEYTQE SDI*90GzGKq0KQcSEOQ9DTQE+0KQCpM*+±0pMMGfK+*0 TYgK+g*+K90c=YTQEr0#Dw&KG9Dq&DqpM*+±0 pMMG=T9K0EMqi#YTQESDI*90GzGKq0KQcSEOQ90











D F 9 A = I A · H M D 9 · %

> nTCOK++y+•iqOYTEQY9kTYn•qTQTK□ system is inherently strong and near qKTQ9OQKQgOzGOOLkOYXY9OqK#YM zGOOçmq9m9GKQYzMGq9kO‡OGKQçKTQ9M□ KQTQY•#K9OÇ#T‡TQEYUKgO□

MODERN TYPE 3

> w.e.Gamx3amQ3Oanmekextoekock□ this system boasts slimmer aesthetic #TQOYIDOGzOg9O&KqU#OMzzMGq

ENHANCED TYPE 4

zMG9kO9XUO

▶ LKOQMY9GM+•Y9‡OGKQÇKTQM•GGKQEO□ 9kTYY1•UOGYT#OçÇOYTEQTYTÇOK#TZXM.•GO□ looking for free passage and a brighter M•9YTÇOYUKgOLLKQCY9MKÇÇT9TMQK#Y9OO# reinforcement this system can stretch KQTqUGOYYT‡OYT&qO9GOYTQETç9kET9k 9kOY•UUMG9MzMQ+X9+MUMY9Y□ MOK#YMMzzOGKaTg9MGTKQY9X#OE#99OG

8 9 G = ; B · : 9 5 H I F 9 G

- > Full aluminium system
- **▶**ĘTzzOGOQ9ĘOYTEQMU9TMQY
- Large span up to 6m
- >□ĬŢÇÇOQ±K9OGÇGKŢQKEOKQÇ&ŢQEY
- Optional sliding doors and walls
- 5 stylish colours
- Polycarbonate or glass glazing options

@ I A = B = 5 · J 9 F 5 B 8 5

d Y W] Ú WU h] c b g	Type 1	Type 3	Type 4
ermal breaks	Yes	σM	σM
z9OG±Tç9k q q□	56	56	56
oncealed drainage	Yes	Yes	Yes
otio BSC94 integration	Yes	OΜ	OΜ
minia glass sliding door egration	OW	Yes	Yes
riable pitch	Yes	Yes	Yes
MMTEK9UGM#O	Yes	OΜ	OΜ
1Y9¤OU9kdq□			
±±U±K9Odq□			
Metres span with no central post	σM	σM	Yes

DfYa]ia`]bgi`UhYX`jYfUbXU`flHmdY`%£.`BD8`flbc`dYfZcfaUbWY`XYW`Uf IDfcXiWh`cb`m`UjU]`UV`Y`cb`fYeiYgh*`

Hardware

Finish in style

When it comes to designing aluminium façade systems, we go to great lengths to ensure every part plays its part to perfection. No shortcuts are taken, no corners cut.

+kOQ**T**9gMqOY9MqO†O+MUTQE□ O†OGXQ•9O†OGXYgGO+D†OGX□ kKGç-KGOr‡OGXUGMç•g9TY□ 9kOq9MM□

kKQç#OY#MgCYkTQEOYGM##OGYI M•GkKGç+KGOTYgOG9TOç£X9kOI +MEOXYMOK#YKQçtG•YkOYnKgk□ KQçO†OGXUGMç•g9kKY9MUKYYM•G wzgm•GYOKççOçY9GOQE9kKQç zKqm•Y+XY9GTQEOQ99OY9Y+T9kqMY9; Y•+ROg9Oç9MMUOGK9TMQK+ cycles to emulate a lifetime of GOK+9OY9TQEFOETQY

We take the exact same approach w•GP•K±T9XKYY1•GKQgO9OKqY1•G†OXY□ Y•GzKgO9MOQY•GOI9YHM9k designed to not only complement

YgGK9gkZGOOKQçEU9MYgGK9gkD M•GYXY9OqY£•9Y9GTCTQE+XOQkKQgO VOK+YM£O+TO†OYOg•GT9XYkM•+ç□

+OKY9KQ¢KG¢QM9KQKYUTGK9TMQ window and door system featuring DOg•GOç£XpOYTEQYgkOqO

YOg•GT9XYkM•#çQO‡OGgMqUGMqTYO□ Y9X#OyQçgOG9KTQ+XQO†OGzPQg9TMQ cycles to emulate a lifetime of

49YEKXM • GKKGÇEKGOUGMÇ • g9YQM9□

9GM • ⊕ + OZGOOMUOGK9TMQLKOQ9KO□

MQ±XTqUGM † OOKYOMZMUOGK9TMQ zMGXOKGY9MgMqOE•9qO+I‡OG K9TqO+OYYEMMCKQçQTYk











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Chepstow

oSIIp

20ETY9OGOçā•q-OG□

Experts in Aluminium ALU C